

<p>P</p> <p>PEOPLE</p>	<p>E</p> <p>ENVIRONMENT</p>	<p>E</p> <p>EQUIPMENT</p>	<p>P</p> <p>PROCEDURES</p>	<p>O</p> <p>ORGANIZATION</p>
<p>Physical State</p> <ul style="list-style-type: none"> • Fatigue / sleep • Illness / injury • Impairment • Physical capability <p>Mental State</p> <ul style="list-style-type: none"> • Stress / pressure • Distraction • Complacency • Rushing <p>Knowledge</p> <ul style="list-style-type: none"> • Training adequacy • Experience level • Hazard awareness 	<p>Physical</p> <ul style="list-style-type: none"> • Weather conditions • Lighting adequacy • Noise levels • Temperature • Ventilation <p>Workspace</p> <ul style="list-style-type: none"> • Housekeeping • Layout / access • Ground conditions • Congestion <p>Temporal</p> <ul style="list-style-type: none"> • Time of day • Shift patterns • Remote location 	<p>Design</p> <ul style="list-style-type: none"> • Suitability for task • Ergonomics • Human factors • Fail-safe design <p>Condition</p> <ul style="list-style-type: none"> • Maintenance status • Wear / deterioration • Known defects • Pre-use checks <p>Safety Features</p> <ul style="list-style-type: none"> • Guards in place • Interlocks working • E-stops accessible • PPE adequate 	<p>Availability</p> <ul style="list-style-type: none"> • Procedure exists • Accessible to workers • Appropriate format <p>Quality</p> <ul style="list-style-type: none"> • Accurate / correct • Complete • Clear / understandable • Up to date <p>Compliance</p> <ul style="list-style-type: none"> • Workers aware of it • Trained on it • Actually followed • Practical to follow • Enforced 	<p>Systems</p> <ul style="list-style-type: none"> • Risk assessment • Change management • Permit systems • Contractor mgmt <p>Resources</p> <ul style="list-style-type: none"> • Staffing levels • Budget allocation • Time / schedules <p>Culture</p> <ul style="list-style-type: none"> • Safety priority • Reporting culture • Leadership commitment • Competing pressures

Key Questions to Ask

When you find "human error"...

Ask: Why was that error possible? What system allowed it? Don't stop at blame.

When procedures weren't followed...

Ask: Was it practical? Was there time? Was there pressure to shortcut?

For every P-E-E-P factor...

Ask: What organizational decision created this condition?

Before closing investigation...

Ask: If we fix this, will it actually prevent recurrence?

Organizational Factor Categories

Hardware Equipment procurement, maintenance programs, capital investment decisions	Training Program effectiveness, competency verification, refresher schedules	Management Systems Risk assessment, change management, permit systems, audits
Communication Information flow, shift handovers, safety alerts, feedback mechanisms	Incompatible Goals Production vs safety, schedule pressure, cost cutting conflicts	Culture Leadership commitment, psychological safety, reporting, just culture
Risk Management Hazard identification, control effectiveness, monitoring	Maintenance Mgmt Scheduling, preventive vs reactive, spare parts, deferrals	Contractor Mgmt Selection, induction, supervision, integration

Hierarchy of Controls

- 1 Elimination**
Remove the hazard entirely
- 2 Substitution**
Replace with less hazardous
- 3 Engineering Controls**
Guards, barriers, interlocks
- 4 Administrative Controls**
Procedures, training, signage
- 5 PPE**
Personal protective equipment

Always start at the top. Higher controls are more effective because they don't rely on human behavior.

Common Mistakes to Avoid

✗ Stopping at "human error"

It's a symptom, not a root cause

✗ "Retrain all workers"

Usually doesn't fix the real problem

✗ Confirmation bias

Seek disconfirming evidence

✗ Adding warning signs

Signs don't stop incidents

✗ Not reaching Organization

That's where root causes live

✗ "Be more careful"

Not actionable or measurable

✓ Good Root Cause Test

"If we fix this, will it prevent similar incidents?" and "Is this something we can actually change?"

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